

**NEW**  
from  
**AMERISTAR®**  
World's Largest  
Ornamental Fence  
Manufacturer

**MADE IN  
AMERICA**



[www.MontageATF.com](http://www.MontageATF.com)



**MONTAGE®**  
Ornamental  
Welded Steel Fence  
Makes the Grade

**20 YEAR  
WARRANTY**



**AMERISTAR®**

Introducing the Most Amazing Break Through  
In Fence Manufacturing Technology  
**Montage®**  
An Ornamental Fence of Superior Quality  
and ... Imagine This -  
**IT COSTS LESS!**

☆ **NEW** ☆

**MONTAGE®**

☆ **NEW** ☆

U.S. Patent No.  
6,811,145

**Profusion**  
Welding



☆ **NEW** ☆  
Patented



**ATF**

Fully Reliable  
Welded Panel  
30" In 8"



**MADE IN AMERICA**

☆ **NEW** ☆

20 YEAR  
WARRANTY

**COAT**



Inside & Outside



**For The First Time  
THE SUPER PREMIUM  
IS PRICED BELOW  
THE ECONOMY GRADE**

**Ornamental Fence Has Changed Forever**

Available Coast-to-Coast

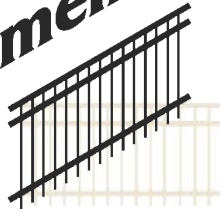
Visit us at [www.MontageATF.com](http://www.MontageATF.com) for Distributor Information



**AMERISTAR®**



**Inclined to  
Meet the  
Needs of  
Today's  
Environment**

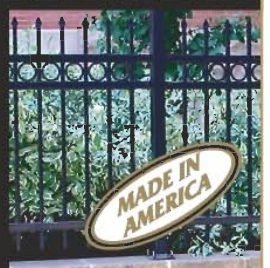


**Never, until Montage<sup>®</sup>, has there been a system that provided everything ever asked from a fence, without compromise.**

**It is easy to understand why Montage<sup>®</sup> is being acclaimed as “the greatest innovation ever introduced in the fence industry”!**



**Before Montage<sup>®</sup>, ornamental metal fences offered only compromises. The strength of steel with welded construction meant increased maintenance; the beauty of wrought iron meant significantly higher costs; the capability to follow sloping terrain meant the presence of unsightly fasteners and oversized picket holes, or the higher cost of custom fabrication. Conversely, to provide freedom from maintenance, the use of ultra-light materials such as aluminum and plastic raised the cost and totally sacrificed the strength of a welded steel fence.**



### **To The American Consumer:**

“Ornamental Fence is the fastest growing fence product in America over the last decade. No other fence product offers the value, strength, security and maintenance-free ownership of an ornamental fence; if you get what you pay for. As the market grows, so does the number of manufacturers and choices. Everyone wants to get their ‘slice of the pie’. While there are some very high quality fence products available, there are even more that are equally as poor. The latest entries into the market are lightweight, low quality products being imported from several foreign countries, mainly China. Many consumers are falling prey to the lure of extremely low prices, only to discover that the product does not match the investment made. The fragile structure, lightweight construction, poor coating and the need for periodic maintenance far overshadow the cheap price paid. This brochure provides the facts, so you can choose wisely.”

# MONTAGE® Ornamental Styles

MADE IN AMERICA



Protection  
Inside & Out



**CLASSIC**  
3-Rail  
High-Rise Condominiums



**CLASSIC**  
3-Rail  
Subdivision Border

**Amer • i • star®** \ə-ˈmer-ə-stär \ n: An American fence manufacturing company that, by application of advanced technology, innovative design, and maximized speed of business, is the industry's leading pioneer and the world's largest architectural metal fence manufacturer.

**Mon • tage®** \män-ˈtāzh \ n: The collection of superior fence features, creatively designed and artistically assembled together, forming a complete and unique fence system, stronger than the sum of its components, with inherent quality and value far exceeding market expectations.



**CLASSIC**  
3-Rail  
Pond Perimeter



**CLASSIC**  
3-Rail  
Gated Townhome Community

**CLASSIC**

# CLASSIC



**CLASSIC**  
3-Rail  
Community Swimming Pool



**CLASSIC**  
3-Rail With Rings  
Inner-City Mission

In the art world, the term *montage* has been used to identify a collection of related items mounted to form a single set. The Montage® fence system is, in fact, a collection of Ameristar's greatest fence designs and innovations blended into a single fence system.



**CLASSIC**  
2-Rail  
Apartment Complex

Montage® fills all of today's fence needs!

- ALL-PURPOSE
- ALL-TERRAIN
- ALL-WEATHER
- ALL-BUDGET



**CLASSIC**  
3-Rail  
Public Pool Complex

U.S. Patent No.  
6,811,145

**Profusion** Welded  
Extra Strength

**CLASSIC**  
Traditional Spears

# MONTAGE® Ornamental Styles

20 YEAR  
WARRANTY

ProFusion

Welded  
Extra Strength



ProFusion® is the revolutionary automatic process that combines fusion and laser technology to weld rigid, yet virtually invisible, structural connections with no unsightly exposed fasteners.



Lawn equipment, falling limbs, meter readers, roughhousing teenagers - all these contribute damage and wear to a backyard fence. Only welded steel fences will stand any chance to survive these long-term abuses.

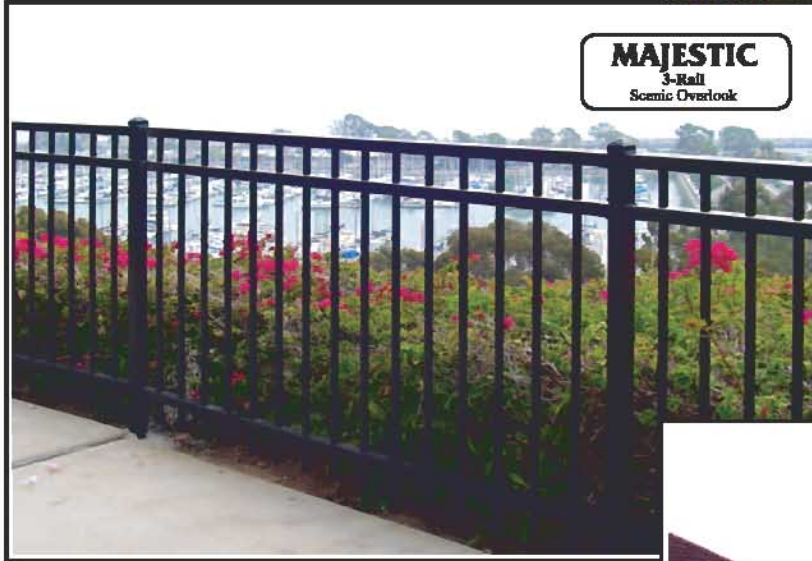


**MAJESTIC**

# MAJESTIC



**MAJESTIC**  
3-Rail  
Community Entrance Area



**MAJESTIC**  
3-Rail  
Scenic Overlook

The rigid welded steel construction of Montage® makes it highly suitable for commercial applications such as retail businesses, storage facilities, schools, health care facilities and golf courses and recreational parks.



**MAJESTIC**  
2-Rail  
Municipal Beautification

The maintenance-free E-Coat finish makes Montage® suitable for any climate, hot or cold, wet or dry. Ameristar® uses the same cyclic testing technology used in the automotive industry to ensure that Montage® fences will not only endure harsh environments, but will withstand the repeated seasonal shifts in weather and temperature.



**MAJESTIC**  
2-Rail  
Amusement Park



**Protection  
Inside & Out**



**MONTAGE®**  
Welded Steel Strength

# FACT! The Truth About Aluminum

## WHAT YOU NEED TO KNOW Aluminum Is Assembled With 1/2" Screws

**Montage®**  
Heavy Duty Steel  
Profusion™ Welded



← **THIS**  
Welded Steel  
Rigidly Withstands  
Severe Impact

**Aluminum**  
Lightweight Alloy  
Screw or Rivet Connections



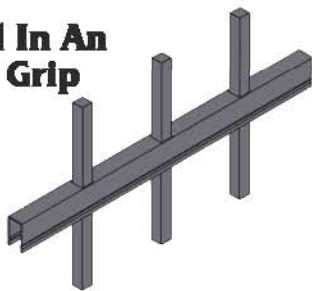
**NOT THIS** →  
Light Aluminum  
Ruined by  
Minimal Impact

Welded Steel Panels Can Absorb  
*4 Times More Impact*  
Than Light Aluminum

A Lifetime Warranty on the  
Aluminum Finish Means Little  
When the Structure Fails

### Strength of Picket Connections

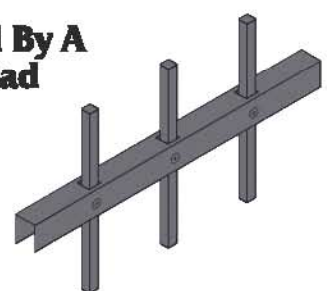
**Held In An  
Iron Grip**



← **THIS**  
Invisible  
Rigid  
Secure  
Weld

**NOT THIS** →  
Unightly  
Loose  
Insecure  
Screw

**Held By A  
Thread**



**Test It Yourself**  
*Find Installed Examples*  
**SHAKE Each Fence**  
*Feel The Difference!*

The rigid Profusion welded panel has permanent connections, making it invulnerable to disassembly attempts.

The tenuous screw connection can be removed in seconds by a child or vibrate loose from turbulent winds.

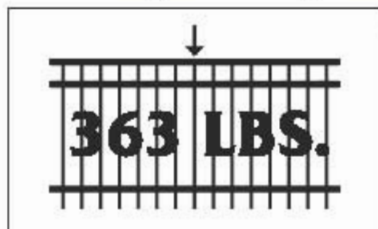


# Montage®

Profusion™ Welded Steel

## Strength of Panels

The Montage™ panel is designed to withstand abuse from climbing and other typical downward loads.



← THIS

RELAX  
This is  
a fence  
you can  
depend on

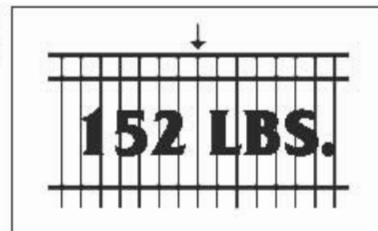
# Aluminum

With Tek Screws

Ultra-light aluminum panels are for looks only, too fragile for contact.

NOT THIS →

CAUTION!!!  
This is  
a fence  
you better  
not climb



## Strength of Posts

Attractive Boulevard™ brackets mate to all post edges, passing the load to adjacent panels. Fence panels and posts act as single line, flexing only slightly under load.



Steel post, 2-1/2 times stronger than aluminum, remains sealed from the elements, uncompromised in structure.



← THIS

Rails Held  
Firmly -  
Cannot  
Pull Out



Punched posts, already weakened by losing a fourth of the circumference, cause a severe concentration of load at the post-to-rail junction. The panel, held only by a small screw, bows away from the post, threatening to break free.



The holes in punched posts allow water to enter. When this expands during a freeze, the post will burst apart.

NOT THIS →

Weakened Post  
Breaks Under  
Concentrated  
Stress



## MAKE THE STRONG CHOICE

## Welded Steel Will

## Last Longer

## FACT!

It's All About  
**STRENGTH**

**MONTAGE®**  
E-Coated Inside & Out

# FACT! The Truth About Coatings

## WHAT YOU NEED TO KNOW

### Montage® Total Submersion E-Coat



**THIS**  
Maintenance-free Surface  
Backed by 20  
Year Warranty!

### Typical Steel Exterior Paint Application

**NOT THIS**  
Painted Steel-  
Destroyed  
After 2 Years



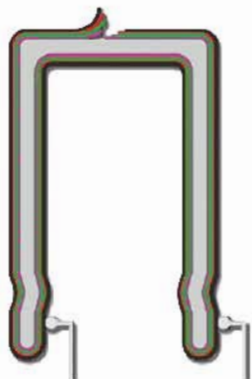
For corrosion to begin, there must be an exposed surface that is not protected. Typical paint processes, no matter how carefully applied, cannot cover many vulnerable exterior surfaces such as the underside of a channel rail or the open area near the end of a tubular picket. Major corrosion problems start from the inside. Montage® is coated by the same E-Coat process proven in the automotive industry to ensure application coverage of all exposed surfaces.



### AmeriCoat™ Multi-Layer E-Coat Process

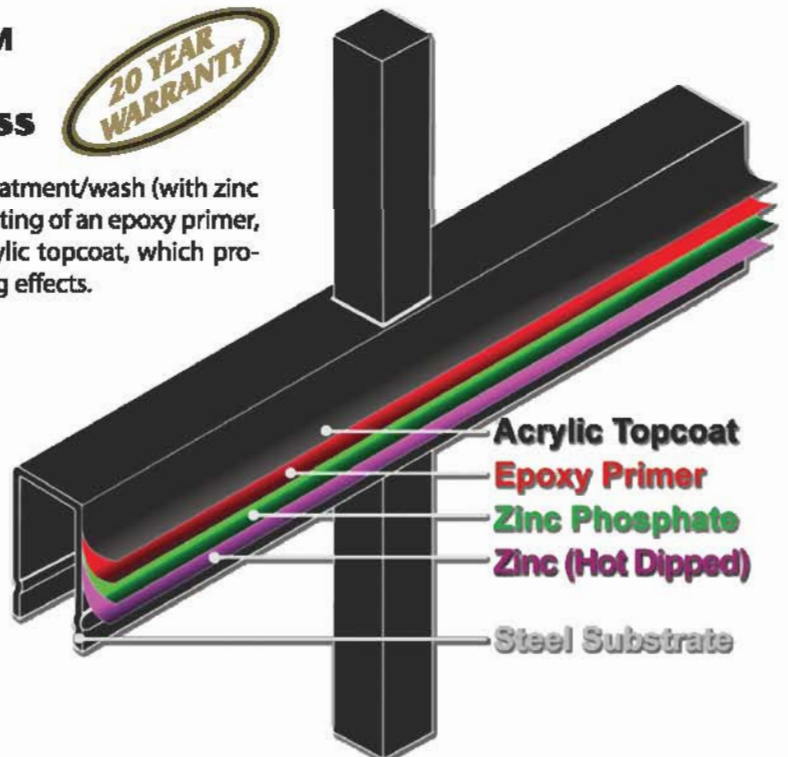


Galvanized steel framework is subjected to a multi-stage pretreatment/wash (with zinc phosphate), followed by a duplex cathodic E-coat system consisting of an epoxy primer, which significantly increases corrosion protection, and an acrylic topcoat, which provides the protection necessary to withstand adverse weathering effects.



**Inside & Outside**

The AmeriCoat™ combination of hot-dip galvanized steel, zinc phosphate pre-treatment, and epoxy and acrylic double coating is only available on Montage®. No other fence has anything like it.



# Montage® ATF™ (All Terrain Fence)



**← THIS**  
Follows Grades Up To 30" Rise In 8' Run Without Gaps

# Typical Steel Fixed Panel Shape



**NOT THIS →**  
Unsightly Stair-Step Installation Leaves Gaps & Open Areas



# Montage® ATF™ Raked Panel



**← THIS**  
Smooth, Clean Appearance at Picket to Rail Intersection

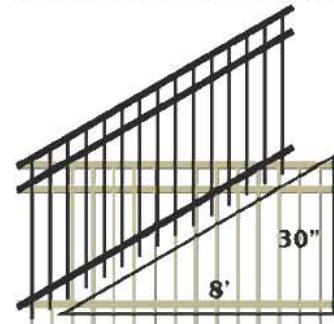
# Typical Aluminum Double-Punched Rails



**NOT THIS →**  
Oversized Rail Holes Deduct From Strength & Appearance

## ATF™ Rakable All Terrain Fence

As an alternative to standard Montage® fixed vertical panel, the patent pending ATF™ (All Terrain Fence) panel design enables the maximum bias for all Montage® styles. It is the only welded steel fence with the capability to follow severe grade changes and it can follow uneven ground contours like a second skin.



Montage® is the only welded panel design that allows 3-Rail and extended picket designs to follow severe slopes.

**MAKE SURE THERE ARE NO GAPS**

**ATF™ Will Hug Your  
Landscape**

**FACT!**

**MONTAGE®  
All Terrain  
Panel Design**

# MONTAGE® Ornamental Styles

MADE IN AMERICA



Protection  
Inside & Out



**GENESIS**  
3-Rail  
Storage Facility



**GENESIS**  
3-Rail With Quad-Flares  
Between Brick Columns

The extended pickets of the Genesis form the popular and attractive style that terminates with a simple flat-top, effectively protecting the perimeter without competing with landscape or architecture.



**GENESIS**  
3-Rail With Triads  
Apartment Complex

The Genesis name was coined for this panel design because it acts as a foundation for creation of multiple custom looks by the addition of decorative Triad or Quad-Flare finials.



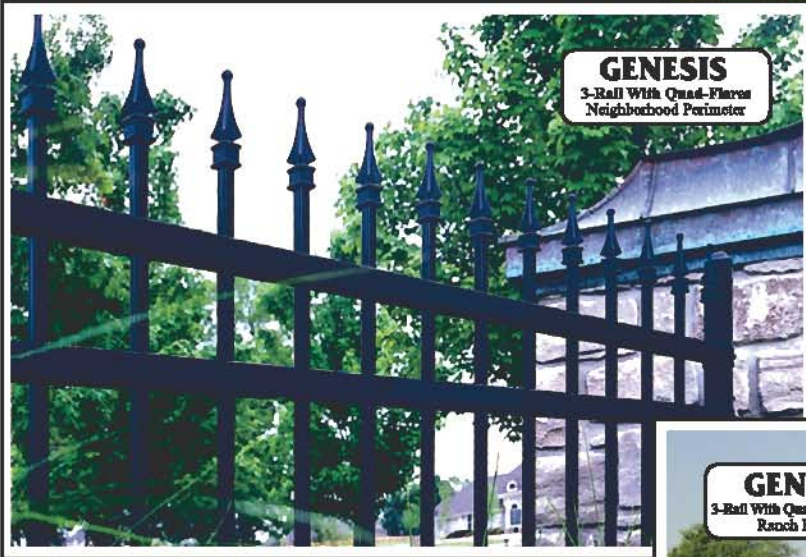
**GENESIS**  
3-Rail With Quad-Flares & Rings  
Country Estate



# GENESIS



**GENESIS**  
3-Rail  
Commercial Business



**GENESIS**  
3-Rail With Quad-Flares  
Neighborhood Perimeter

The Genesis style carries an inherent beauty that adds a decorative touch to any residential landscape, whether an individual home, a gated community, or a series of multi-family dwellings.



**GENESIS**  
3-Rail With Quad-Flares & Rings  
Ranch Perimeter

The addition of a row of rings between the top two rails is a wise choice in two ways: it enhances the decorative look while it nearly doubles the strength of the fence.



**GENESIS**  
3-Rail With Triads & Rings  
Railroad Barrier

U.S. Patent No.  
6,811,145

**Profusion** Welded  
Extra Strength

**GENESIS**  
Added Options

# MONTAGE® Pool, Pet & Play® Fences

# 3" Air Space

**MADE IN AMERICA**



**POOL, PET & PLAY®**  
Majestic 3-Rail - 3" Space  
Swimming Pool



**POOL, PET & PLAY®**  
Majestic 3-Rail - 3" Space  
Swimming Pool

The Pool, Pet & Play® series of fences has been designed to exceed most pool and playground safety codes and regulations; however, *you should consult your local authority before installation to ensure compliance.*



**POOL, PET & PLAY®**  
Classic 3-Rail - 3" Space  
Swimming Pool

High technology manufacturing provides the safety and security of the 3" air space in Pool, Pet & Play® fences for little more than the cost of typical fences made with a wider 4" space that cannot keep your yorkie in or your neighbors' pets out.



**POOL, PET & PLAY®**  
Classic 3-Rail - 3" Space  
Pet Containment

**POOL, PET & PLAY®  
FENCES**

# POOL, PET & PLAY® FENCES



**POOL, PET & PLAY®**  
Classic 3-Rail - 3" Space  
Pet Containment



**POOL, PET & PLAY®**  
Classic 3-Rail - 3" Space  
Pet Containment

Although many regulations allow almost a 4" space between pickets, use of aluminum or plastic that can flex 2-1/2 times more than steel puts the safety of your child or pet in jeopardy. Not so with 3" spaced Montage® Pool, Pet & Play® welded steel fences.

The 3" picket-to-picket space of Pool, Pet & Play® fences allows you to have a beautiful ornamental barrier that will keep your pets and children contained without the need to add an unsightly wire mesh supplement.



**POOL, PET & PLAY®**  
Majestic 3-Rail - 3" Space  
Child Care Center Play Area



**POOL, PET & PLAY®**  
Majestic 3-Rail - 3" Space  
Public Playground Perimeter



## 3" Air Space

**Pool, Pet & Play® Fences**  
Increased Protection  
For Your Most  
Valuable Assets

# MONTAGE® Standard Welded Gates

MADE IN AMERICA

NON-SAG GATES

Welded  
Extra Strength



**STANDARD GATE**  
Classic 3-Rail  
Single Swing



**STANDARD GATE**  
Majestic 2-Rail  
Single Swing

Montage® swing gates are fabricated by welding at all intersections. This means Montage® gates won't sag. In contrast to this, typical aluminum gates, assembled with small screws, can support only a third of the weight capacity of a Montage® gate.



**STANDARD GATE**  
Majestic 3-Rail  
Double Swing

The welded steel Montage® gates, both single and double swing, are reinforced with gusset plates and anti-sag cables to ensure that you'll never have a problem with gate fit or operation.



**STANDARD GATE**  
Classic 3-Rail  
Double Swing

STANDARD GATES



# CUSTOM GATES

Any special entry need can be addressed by Ameristar's ability to fabricate a range of arched walk gates, decorative estate gates, and sliding cantilever gates to accompany your Montage® perimeter fence.



**ARCHED GATE**  
 Classic 3-Rail With Quad-Flare & Rings  
 Single Swing



**TRANSPORT GATE**  
 Classic  
 Cantilever Rollers



**ESTATE GATE**  
 Classic  
 Double Swing

Each swing gate is made with doubly heavy framework and pickets to enable a complete weld at every joint. Each cantilever gate has an enclosed track that lets the rollers slide smoothly regardless of weather while keeping you safe from injury.



**Protection  
 Inside & Out**

**MONTAGE®**  
 Custom Entry Gates

**MONTAGE®**  
Integrity  
from Start to Finish

**FACT!**  
**You Must**  
**Choose Wisely**

**WHAT YOU NEED TO KNOW**  
Counterfeit Fences Are Not The Genuine Article

**Quality is Only Good If the Process is Controlled**

**Ameristar Ensures Quality From Start To Finish**  
**Controlling All Manufacturing Operations in Tulsa, OK, USA**



- *15 Separate Quality Checkpoints Are Verified*
- *Strength Tested To ASTM Ornamental Fence Standard F2408*
- *Cyclic Testing of E-Coat Ensures All-Weather Protection*

**Warranties Are Only As Good As The Company Behind Them**

**Ameristar Has the Proven Record of Performance and the Financial Stability to Satisfy Any Product or Service Need for the Duration!**




If you're selecting a wine, you look for the best *vintage*; if you're picking a horse to win, you look for a *thoroughbred* of the best stock. If you need a fence, Montage® carries the same prestige you attribute to a vintage wine and the same purity of origin and integrity of development you associate with a pedigreed thoroughbred. The Montage® seal is your assurance that you are receiving a truly genuine ornamental fence from Ameristar®.

# Supplemental Information

## Montage® Specifications

While the stout Montage® fence system is suitable for most applications, Ameristar® also offers the deluxe Montage Plus® for applications requiring extra strength or a more substantial look.

|  | Montage®                                      | Montage Plus®                                 |
|---|---|---|
| <b>Material</b>   | Galvanized Steel<br>50,000 PSI<br>(ASTM A653) | Galvanized Steel<br>50,000 PSI<br>(ASTM A653) |
| <b>Pickets</b>  | 5/8" Square<br>x 18 Ga.                       | 3/4" Square<br>x 16 Ga.                       |
| <b>Rails</b>  | .0790" x 0.075" Top<br>1.235" x 0.075" Sides  | 1.4375" x 0.075" Top<br>1.500" x 0.075" Sides |
| <b>Posts</b>  | 2" Square x 16 Ga.                            | 2-1/2" Square x 16 Ga.                        |
| <b>Coating</b>  | E-Coat<br>20 Year Warranty                    | E-Coat<br>20 Year Warranty                    |
| <b>Construction</b>   | Profusion Welded                              | Profusion Welded                              |



## Montage® Colors

### Standard Color



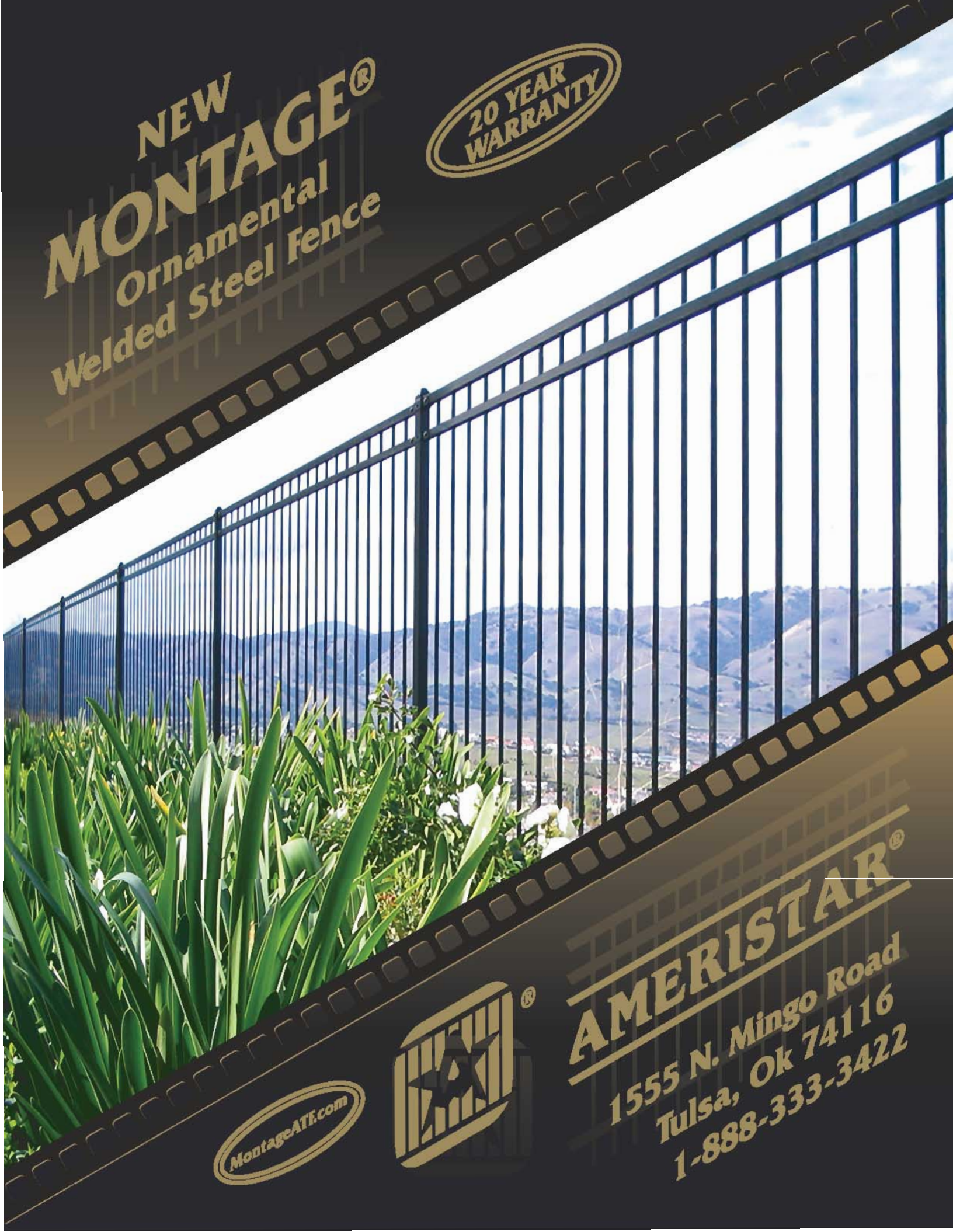
### By Special Order Only



**MONTAGE®**  
Makes the Grade

**NEW**  
**MONTAGE®**  
Ornamental  
Welded Steel Fence

20 YEAR  
WARRANTY



MontageATF.com



**AMERISTAR®**

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